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# Stability and solubility of 2-chloro-2',3'-dideoxyadenosine

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# Summary

2-Chloro-2',3'-dideoxyadenosine (2-CIDDA) is an experimental antiviral and cytotoxic agent. Since little was known about the chemical stability and physical properties of this experimental agent and its degradation products, the purpose of this study was to determine its stability and solubility and to develop prototype parenteral dosage forms. The hydrolysis of 2-CIDDA in various aqueous buffered solutions was determined. The variables studied were pH, temperature, buffer type and concentration. The pH-rate profile was analyzed and rate constants capable of describing the profile were calculated. In the pH range 1–10.5, 2-chloroadenine was the principal degradation product detected by HPLC. Presumably, 2,3-dideoxyribose was also formed but its presence was not determined. The solubilities of 2-CIDDA and 2-chloroadenine were determined in various solvents. A mixture of propylene glycol, ethanol, water at several different ratios provided the desired solubility of > 5.0 mg/ml. 2-CIDDA had an apparant  $pK_a$  of 2.2, as determined spectrophotometrically. The  $pK_a$  was assigned to protonation of the N<sub>1</sub> group, however protonation of the amino group at the C<sub>6</sub> position cannot be ruled out. Prototype solution formulations having projected shelf-lives in excess of 2 years at room temperature were developed. The shelf-lives were limited by the time for precipitation of the 2-chloroadenine rather than the time for 10 % degradation of 2-CIDDA.

#### Introduction

2-Chloro-2',3'-dideoxyadenosine (2-CIDDA, Rosowsky et al., 1989) is a member of the family of 2',3'-dideoxyadenosine nucleoside analogs which exhibit potent inhibition of the reverse transcriptase of the human immunodeficiency virus (HIV) isolated from patients with acquired imunodeficiency syndrome, AIDS (DeVita et al., 1987). Based on personal communication with the National Cancer Institute it has also shown cytotoxic activity. Since little is known about the chemical stability and physical properties of this experimental agent and its degradation products, this study was undertaken with the purposes of determining its stability and solubility and developing some prototype parenteral dosage forms.

# **Experimental**:

## Material and methods

2-CIDDA (NSC-619531) was supplied by the National Cancer Institute (Bethesda, MD) (Lot no. HLR-02-54). All other chemicals including

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buffer components were reagent grade obtained from commercial sources and were used without further purification. All organic solvents were HPLC grade. Aqueous solutions and buffers were prepared with deionized and glass distilled water (Mega-Pure System, Model MP-1, Corning). All pH measurements were conducted at 25 °C with a digital pH meter (Model 155, Corning, Medfield, MA). <sup>1</sup>H- and <sup>13</sup>C-NMR spectroscopy was per-

formed at 300 MHz with a Varian XL-300 spectrometer using (dimethyl sulfoxide)- $d_6$  as solvent (Aldrich, 99.9%). Chemical shifts ( $\delta$ , ppm) are reported for band centers relative to tetramethyl-silane ( $\delta$ 0.00 ppm). Ultraviolet spectra were measured using a Shimadzu-260 recording spectrophotometer. Mass spectra were obtained from a Varian CH<sub>5</sub> or Ribermg R-10-10 quadrapole mass spectrometer.

High-performance liquid chromatography (HPLC) was performed using a system consisting of a Kratos Spectroflow 400 solvent delivery system linked to a Kratos spectroflow 480 injector fitted with a 20  $\mu$ l loop. The detector was a variable-wavelength Kratos spectroflow 783 operated at 254 nm with peak areas determined via a Nelson Analytical integrator. The HPLC studies were conducted using a reverse-phase,  $C_{18}$ (Shandon  $150 \times 4.6$  mm ODS Hypersil, 5  $\mu$ m) column. The mobile phase contained 1.0 part acetonitrile and 9.0 parts 0.01 M phosphate buffer (pH 7.0), and the flow rate was 2 ml/min. The retention volume for 2-CIDDA was 16.4 ml. The major acidic degradation product observed, 2chloroadenine, had a retention volume of 4.1 ml. In the alkaline region (pH > 11.0) several degradation products eluted near the solvent front. Calibration curves for 2-CIDDA of 0.001-0.04 mg/ml were constructed from linear plots of peak area vs concentration.

# $pK_a$ determination

The  $pK_a$  value of 2-CIDDA was determined using UV spectroscopy. Aliquots (10  $\mu$ l each) of  $2 \times 10^{-2}$  M 2-CIDDA in 90% ethanol were diluted with 1.0 ml of 0.05 M buffer solutions ( $\mu =$ 0.15 M with NaCl) at various pH values (range : pH 1.0-5.0). Samples of the resulting solutions were placed into a cuvette thermostated at 25°C. Absorbance values were monitored at 267 nm. A solution of 2-CIDDA in 0.1 N NaOH was used to determine the absorbance of the neutral 2-CIDDA, which was consistent with the value obtained with 0.05 M phosphate buffer at pH 7.0. A solution of 2-CIDDA in HCl (0.1 N) was used to determine the approximate absorbance of the fully protonated 2-CIDDA. In the case of low pH solutions (pH < 3.0), it was necessary to extrapolate the absorbance measurement to zero time, since the compound readily undergoes degradation under acidic conditions.

# Solubility of 2-chloro-2',3'-dideoxyadenosine and 2-chloroadenine

The equilibrium solubilities of 2-CIDDA and 2-chloroadenine in different solvents were determined in duplicate by placing an excess of 2-CID-DA or 2-chloroadenine (1.5–2.0-fold excess) in teflon-lined screw-capped vials. The resulting suspensions were placed in a thermostated shaking water bath at  $25.0 \pm 0.1^{\circ}$  C. After establishment of equilibrium (see data in Tables 4 and 5) each suspension was filtered through a 0.2  $\mu$ m filter (ACRO LC13, disposable filter, Gelman Sciences). A 250  $\mu$ l aliquot of the filtrate was diluted with water and analyzed by HPLC. No degradation of 2-CIDDA was observed in any of the solvents during the time needed to establish the equilibrium solubility.

# Isolation of a major degradation product of 2-CIDDA in aqueous buffered solution in the pH range 1.0-10.5

A 1 mg/ml solution of 2-CIDDA in water was adjusted to pH 1 with conc. HCl. The hydrolysis of 2-CIDDA was followed to completion by HPLC (defined as complete disappearance of the starting material). The hydrolysis product, which precipitated from solution on pH adjustment to neutrality, was isolated by filtration and recrystallization from an ethanol/water mixture. The electron impact mass spectrum of the product showed a molecular ion m/z of 169 and a fragment at m/z134 (M - Cl), consistent with the expected product, 2-chloroadenine (see Scheme 1.) <sup>1</sup>H-NMR data for 2-chloroadenine ( $d_6$ -DMSO):  $\delta$  2.50-2.505 (d, 1H,- NH-, J = 1.5 Hz);  $\delta$  7.636 (s, 2H,



Scheme 1. Proposed mechanism for the hydrolysis of 2-CIDDA in acidic aqueous solutions.

NH<sub>2</sub>);  $\delta$  8.136 (s, 1H, C<sub>8</sub>). <sup>13</sup>C-NMR ( $d_6$ -DMSO) data:  $\delta$  140.225 (C<sub>8</sub>);  $\delta$  152.75 (C<sub>6</sub>);  $\delta$  156.8 (C<sub>2</sub>). The isolated, purified and identified 2-chloro-adenine decomposed at 300 °C without melting and co-chromatographed with the major degradation peak seen during the degradation of 2-CIDDA over the pH range 1–10.5.

# Kinetic studies

The hydrolysis of 2-CIDDA was studied over the pH ranges 1.0-5.5, 5.0-12.0 and 6.22-7.51 at 25, 70 and  $90 \pm 0.1^{\circ}$  C, respectively. Buffer systems employed for the kinetic studies were: 0.1 N HCl (pH 1.0); 0.01 N HCl (pH 2.0); formate buffer (pH 3.0-4.0); acetate buffer (pH 4.5-5.5); phosphate buffer (pH 7.0-8.0 and 11.0-12.0); and NaOH. The effect of buffer concentration changes (0.025-0.1 M) were studied with formate buffer at pH 3.0 and acetate buffer at pH 5.0. The ionic strength was maintained at 0.15 M with NaCl. For these studies, a weighed quantity of 2-CIDDA was dissolved in a buffered solution to give a final concentration of approx. of  $1 \times 10^{-4}$  M. For the kinetics at 70 and 90°C, buffered solutions were

#### TABLE 1

Apparent first-order rate constants for the degradation of 2-CIDDA in aqueous buffered solutions at  $25^{\circ}$ C, and 0.15 ionic strength (NaCl)

Buffer		pН	$k_{\rm obs} ({\rm min}^{-1})$	t <sub>50</sub> (min)	$r^2$
HC1	0.1 N	1.0	$1.52 \times 10^{-1}$	4.6	0.994
	0.001 N	2.0	$3.05 \times 10^{-2}$	22.7	0.999
Formate	а	3.0	$3.58 \times 10^{-3}$	1 <b>93.2</b>	0.999
	0.05 M	4.0	$3.88 \times 10^{-4}$	1783.3	0.998
Acetate	0.05 M	4.5	$1.20 \times 10^{-4}$	5754.0	0.999
	а	5.0	$3.51 \times 10^{-5}$	19743.6	0.998
	0.05 M	5.5	$9.60 \times 10^{-6}$	72187.5	0.985

<sup>a</sup> Average of  $k_{obs}$  at various buffer concentrations (0.025, 0.05, 0.075 and 0.1 M) since no buffer dependence was observed.

sealed in 1 ml ampoules and stored in constanttemperature ovens. In the studies at elevated temperature, pH measurements were made at the appropriate temperatures. The degradation of 2-CIDDA was followed by HPLC by measuring the peak area of the remaining 2-CIDDA as a function of time. Observed first-order rate constants were calculated from the slope of linear plots of log C vs time, where C is the concentration of the remaining intact 2-CIDDA. The data are presented in Tables 1–3. The pH-rate profiles for the

#### TABLE 2

Apparent first-order rate constants for the degradation of 2-CIDDA in aqueous buffered solutions at 70 °C, and 0.15 ionic strength (NaCl)

Buffer		pH	$k_{\rm obs}$ (h <sup>-1</sup> )	t <sub>50</sub> (h)	<i>r</i> <sup>2</sup>
Acetate	0.05 M	5.0	$3.60 \times 10^{-1}$	1.9	0.998
Phosphate	0.05 M	6.0	$5.60 \times 10^{-2}$	12.4	0.999
		6.5	$2.22 \times 10^{-2}$	31.2	0.994
		7.0	$9.28 \times 10^{-3}$	74.7	0.997
		7.5	$5.23 \times 10^{-3}$	132.6	0.999
		8.0	$3.25 \times 10^{-3}$	213.2	0.999
		8.5	$3.45 \times 10^{-3}$	200.9	0.997
		10.5	$2.89 \times 10^{-3}$	239.8	0.998
	0.02 M	11.0	$3.08 \times 10^{-3}$	225.0	0.999
		11.5	$3.19 \times 10^{-3}$	217.2	0.999
		12.0	$4.49 \times 10^{-3}$	154.3	0.973
NaOH	0.1 N	N.D. <sup>a</sup>	$4.54 \times 10^{-2}$	15.3	0.998
	1 N	N.D. <sup>a</sup>	$3.78 \times 10^{-1}$	1.8	0.985

<sup>a</sup> Not determined.

#### TABLE 3

Apparent first-order rate constants for the degradation of 2-CIDDA in aqueous buffered solutions at  $90^{\circ}$ C, and 0.15 ionic strength (NaCl) (buffer: 0.01 M Tris in each case)

pH	$k_{\rm obs}  ({\rm h}^{-1})$	<i>t</i> <sub>50</sub> (h)	
6.22	2.14×10 <sup>-1</sup>	4.67	
6.39	$1.41 \times 10^{-1}$	4.92	
6.84	$7.41 \times 10^{-2}$	9.35	
7.29	$4.36 \times 10^{-2}$	22.9	
7.51	$3.69 \times 10^{-2}$	18.8	

degradation of 2-CIDDA at 25, 70 and  $90^{\circ}$ C are shown in Fig. 1.

The stability of 2-CIDDA at 10 mg/ml in 60% propylene glycol, 10% ethanol, 30% phosphate buffer (0.05 M, pH 8.0) and at 5 mg/ml in 40% propylene glycol, 10% ethanol, 50% phosphate buffer at 5 mg/ml was studied at 37, 50, 70 and 90 °C.



Fig. 1. Plot of ln  $k_{obs}$  vs pH for the hydrolysis of 2-CIDDA at 25°C ( $\Box$ ), 70°C ( $\bigcirc$ ), and 90°C ( $\bigcirc$ ) ( $\mu \approx 0.15$  M NaCl).

#### **Results and Discussion**

The apparent  $pK_a$  of 2-CIDDA determined spectrophotometrically in water, at an ionic strength of 0.15 M and at a temperature of  $25.0 \pm$ 0.1°C was found to be 2.2 (uncorrected for activity coefficients). This  $pK_a$  value is lower than that of the dehalogenated analog, 2',3'-dideoxyadenosine, which was reported to have a  $pK_a$  of 3.7  $\pm$ 0.11 (Anderson et al., 1988). The results, however, are in agreement with the  $pK_a$  value obtained for similar compounds with or without the presence of an electron-withdrawing substituent at the 2position of the purine moiety. 6-Aminopurine, for example, has a  $pK_a$  of 4.12 (Taylor, 1948), and that of 2-aminopurine is 3.73 (Albert and Brown, 1954), while 2-amino-6-trifluromethylpurine showed a  $pK_a$  of 1.85 (Giner-Sorolla and Bendich, 1958), which indicates that the presence of an electron-withdrawing group can lower the  $pK_a$  by up to 2 units. Based on structural similarities to other purines, the site of protonation of 2-CIDDA was assigned to the  $N_1$  position (Zubay, 1958; Jardetzky and Jardetzky, 1960; Christensen et al., 1962, 1970; Izatt et al., 1971) or the amino group at the C<sub>6</sub> (Levene and Simms, 1925; Taylor, 1948; Alberty et al., 1951; Beers and Steiner, 1958; Cheney et al., 1959). Protonation at the  $N_7$  position is unlikely but cannot be ruled out (Izatt et al., 1971).

2-CIDDA was determined to have a relatively low solubility of 1.01 mg/ml in water (Table 4). The desired solubility for formulation purposes (personal communications from the National Cancer Institute) was > 5 mg/ml. Due to the low apparent  $pK_a$  value for 2-CIDDA and the instability of this compound in acidic aqueous solution (at pH 2.0,  $t_{1/2} = 23$  min, Table 1), it was impossible to improve the aqueous solubility by formulating the compound at a pH lower than the  $pK_a$ .

The solubility data for 2-CIDDA in mixed solvents (see Table 4) suggested the use of a solvent consisting of 40% propylene glycol, 10% ethanol, 50% 0.05 M aqueous phosphate buffer (pH 8.0) for a solution formulation of 5 mg/ml (pH 8.0 was chosen, because this corresponds to a pH value close to that of maximum stability). Ample supportive evidence is available in the liter-

### TABLE 4

Solubility of 2-CIDDA	in various solvents	at 25'	°C
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Solvent	Solubility (mg/ml)	Equilibration time (h)
H <sub>2</sub> O	1.01	96
t-BuOH	2.91	96
40% t-BuOH	8.17	96
50% t-BuOH	9.27	72
60% t-BuOH	12.56	72
95% EtOH	10.05	96
100% EtOH	2.71	96
10% EtOH/30% PG/60% H <sub>2</sub> O	5.09	96
10% EtOH/40% PG/50% H <sub>2</sub> O	6.87	96
10% EtOH/50% PG/40% H <sub>2</sub> O	9.00	96
10% EtOH/60% PG/30% H <sub>2</sub> O	10.32	72
Normal saline (NS)	0.98	72
5% Dextrose (D5W)	1.02	72

t-BuOH, t-butanol; PG, propylene glycol; EtOH, ethanol.

ature for the use of this and similar propylene glycol/ethanol/water mixtures in parenteral products (Yalkowsky and Roseman, 1981 and references therein). A 10 mg/ml solution could be obtained with a 60% propylene glycol, 10% ethanol, 30% 0.05 M aqueous phosphate buffer (pH 8.0) solution. It should be noted that these vehicles, especially the latter, are likely to be irritating if directly administered to patients. It was anticipated, however, that the contents of these ampoules would first be diluted with normal saline or other large volume parenterals and infused as the diluted solutions. Since the solubility of 2-CIDDA in water is at least 1 mg/ml, greater than 1:10 dilutions of these concentrates should not result in the precipitation of 2-CIDDA. Various aqueous ethanol solvents could have been used to obtain the desired solubility goals, however, the decision to use the propylene glycol/ethanol/ water mixture was based on its use in other parenteral products (Yalkowsky and Roseman, 1981).

The solubility measurements in *t*-butanol and *t*-butanol/water mixtures were performed in case freeze-dried preparation of 2-CIDDA was needed. These have recently been suggested as acceptable solvents for freeze drying for those agents exhibit-

ing inadequate water solubility (Seager et al., 1985; Stella et al., 1988).

The major degradation product obtained in the solution formulation of 2-CIDDA was 2-chloroadenine (Scheme 1). The solubility studies of 2chloroadenine in various solvents suggested that it is significantly less soluble than the corresponding nucleoside (Table 5). These results are in agreement with the data obtained with similar compounds (Anderson et al., 1988). Although adenine solubility was significantly enhanced in the presence of dideoxyadenosine, which was explained on the basis of self-association of purine nucleosides through stacking interactions (Broom and Schweizes, 1967), there was only a slight increase in the solubility of 2-chloroadenine in the presence of 2-CIDDA (Table 5) in the mixed solvent systems.

The poor solubility of 2-chloroadenine could potentially limit the shelf-life of a liquid formulation of 2-CIDDA. For example, the solubility of 2-chloroadenine in a 5 mg/ml solution of 2-CIDDA in the propylene glycol/ethanol/water mixture is 0.105 mg/ml, suggesting that 2% degradation of such a 2-CIDDA solution would produce sufficient 2-chloroadenine for it potentially to precipitate from solution. Therefore, the shelf-lives of the prototype formulations of 2-CIDDA will be reported as  $t_{98\%}$  values, i.e., the time for 2% decomposition of 2-CIDDA.

TABLE 5

Equilibrium solubility of 2-chloroadenine in various solvents at  $25^{\circ}C$ 

Solvent	Solubility (mg/ml)
H <sub>2</sub> O	0.0083
40% PG/10% EtOH/50% aqueous phosphate (pH 8.0)	0.084
40% PG/10% EtOH/50% aqueous phosphate (pH 8.0)	
(containing 5 mg/ml of 2-CIDDA)	0.105
60% PG/10% EtOH/30% aqueous phosphate	
(pH 8.0)	0.23
60% PG/10% EtOH/30% aqueous phosphate (pH 8.0)	
(containing 10 mg/ml of 2-CIDDA)	0.27

# Hydrolysis of 2-chloro-2',3'-dideoxyadenosine

The major degradation products of 2-CIDDA in aqueous solution in the pH range 1.0-10.5 were 2-chloroadenine and 2,3-dideoxyribose (Scheme 1). The hydrolysis of 2-CIDDA was studied as a function of pH at 25°C, in the pH range 1.0–5.5. The pseudo-first order rate constants at various pH values were calculated from a plot of  $\log C$  vs time, where C is the concentration of the remaining 2-CIDDA in solution. When the rate of hydrolysis of 2-CIDDA was studied in formate buffer (pH 3.0) and acetate buffer (pH 5.0) at various buffer concentrations (0.025, 0.05, 0.075 and 0.1 M), no buffer catalysis was observed. The absence of buffer catalysis has been noted for other nucleosides (Garret et al., 1965, 1972a,b; Anderson et al., 1988; and Stella et al. unpublished work on the nucleoside, pentostatin). The cleavage of the glycosidic bond was explained by a rate-limiting unimolecular decomposition, or A-1 mechanism (Zoltewicz and Clark, 1970, 1972; Garrett and Mehta, 1972a; Hevesi et al., 1972; Panzica et al., 1972; Romero et al., 1978; York, 1981) of the mono- and diprotonated nucleoside to the glycosyl carbonium ion and the corresponding base.

At 70 and 90 °C the hydrolysis of 2-CIDDA was studied in aqueous buffered solutions at pH 5.0-12.0 (and in 0.1 and 1 N NaOH) and 6.22-7.51 ( $\mu = 0.15$  NaCl), respectively. The pH-rate data obtained at various temperatures are listed in Tables 1-3 and the pH-rate profiles are plotted in Fig. 1.

The observed first-order rate constants for the degradation of 2-CIDDA were analyzed according to Eqn 1:

$$k_{obs} = k_{\rm H} [{\rm H}^+] f_{\rm AH} + k'_{\rm H} [{\rm H}^+] f_{\rm A} + k'_0 f_{\rm A} + k'_{\rm OH} [{\rm OH}^-] f_{\rm A}$$
(1)

where  $f_{AH} = [H^+]/([H^+] + K_a)$  and  $f_A = K_a/(K_a + [H^+])$  denote the fraction of 2-CIDDA in the monoprotonated and neutral form, respectively.

The rate constant,  $k_{\rm H}$  is the bimolecular rate constant for hydrogen ion-catalyzed hydrolysis of monoprotonated 2-CIDDA which was estimated to be  $8.5 \times 10^1 \text{ M}^{-1} \text{ h}^{-1}$  at 25.0 °C. This value could only be estimated because of insufficient data at pH values lower than the p $K_{\rm a}$ . The term  $k_{\rm H}[{\rm H}^+]f_{\rm AH}$ , is kinetically equivalent to the spontaneous hydrolysis of a diprotonated form of 2-CIDDA.

The second-order acid-catalyzed rate constant operating on neutral 2-CIDDA,  $k'_{\rm H}$ , was determined by plotting  $k_{obs}$  vs H<sup>+</sup> concentration over the pH range 4.0-7.0. In this pH range, a value of unity was assumed for  $f_A$  and the contributions of the other rate constants to the profile can be neglected. Values of  $2.35 \times 10^2$ ,  $5.21 \times 10^4$ and  $3.01 \times 10^5$  M<sup>-1</sup> h<sup>-1</sup> at 25, 0 and 90°C, respectively, for  $k'_{\rm H}$  were found to describe the data adequately. The value of  $2.35 \times 10^2 \text{ M}^{-1} \text{ h}^{-1}$ at 25°C for  $k'_{\rm H}$  can be compared to  $1.68 \times 10^2$  $M^{-1}$  h<sup>-1</sup> for 2',3'-dideoxyadenosine hydrolysis. The 2-chloro substituent has a slight accelerating effect on the hydrolysis. This effect was similar in magnitude to that noted by Garrett and Mehta (1972a) in their study at 80°C in 0.01 M HCl when 2-CIDDA was compared to 2',3'-dideoxyadenosine. The term,  $k'_{\rm H}[{\rm H}^+]f_{\rm A}$ , is kinetically equivalent to the spontaneous hydrolysis of monoprotonated 2-CIDDA,  $k_0 f_{AH}$ .

The rate constant  $k'_0$  is the pH-independent hydrolysis rate constant operating on the neutral form of 2-CIDDA. This constant was determined from the observed rate constants in the pH range 8.0-10.5 where a value of unity was again assumed for  $f_A$ . A value of  $2.89 \times 10^{-3}$  h<sup>-1</sup> at 70 °C was estimated for  $k'_0$ . The fourth term in Eqn 1 accounts for the OH<sup>-</sup>-catalyzed second-order rate constant operating on the neutral form of 2-CIDDA,  $k'_{OH}$ . This term was determined from the slope of a linear plot of the observed rate constants vs OH<sup>-</sup>-concentration over the pH range 11-12;  $k'_{OH}$  was determined to be  $1.3 \times 10^{-2}$ M<sup>-1</sup> h<sup>-1</sup> at 70 °C.

The solid line drawn in Fig. 1 was generated using Eqn 1 and the values of the rate constants estimated from the various regions of the pH-rate profile (Table 6). There was no obvious break in the pH-rate profile around the  $pK_a$  of 2.2 consistent with the findings of 2',3'-dideoxyadenosine (Anderson et al., 1988).

The possible mechanism for degradation of 2-CIDDA over the pH range of 1.0-10.5 is illustrated in Scheme 1. Although protonation is depicted as being on the N<sub>2</sub> position, as suggested

#### TABLE 6

Summary of rate constants for the hydrolysis of 2-CIDDA at 25, 70 and  $90\,^{\circ}\text{C}$ 

T (°C)	$\frac{k'_{\rm H}}{({\rm M}^{-1}{\rm h}^{-1})}$	$\frac{k'_0}{(h^{-1})}$	$k'_{OH}$ (M <sup>-1</sup> h <sup>-1</sup> )
25	$2.35 \times 10^{2}$		
70	$5.21 \times 10^{4}$	$2.89 \times 10^{-3}$	$1.08 \times 10^{-2}$
90	$3.01 \times 10^{5}$	$2.75 \times 10^{-2}$	

by others (Zoltewicz et al., 1970; Zoltewicz and Clark, 1972), a similar mechanism involving protonation at  $N_1$  could be suggested. Nucleoside hydrolysis is explained by an initial reversible protonation at the purine ring followed by a ratedetermining fragmentation to give the purine and a cyclic carbonium ion form of the sugar. This carbonium ion on reaction with water gives 2,3-dideoxyribose. The enthalpy of activation,  $\Delta H^{\ddagger}$  $(23.2 \pm 0.6 \text{ kcal/mol})$  and entropy of activation,  $\Delta S^{\ddagger}$  (13.9 ± 1.8 e.u.), for the hydrolysis of 2-CIDDA in the acid-catalyzed region were calculated from an Eyring plot (Fig. 2). This data supports the A-1 mechanism and is in agreement with previous data (Anderson et al., 1988; and Stella et al. unpublished work on the nucleoside, pentostatin).



Fig. 2. Eyring plot for  $k'_{\rm H}$  for the hydrolysis of 2-CIDDA.

The stability of 2-CIDDA at 10 mg/ml in 60% propylene glycol, 10% ethanol, 30% aqueous phosphate buffer (pH 8.0), and at 5 mg/ml in 40% propylene glycol, 10% ethanol, 50% aqueous phosphate buffer (pH 8.0), was estimated from studies at elevated temperature. The loss of 2-CIDDA followed apparent first-order kinetics in the mixed solvents. The energy of activation, 30.7 kcal/mol, for the hydrolysis of 2-CIDDA in 60% propylene glycol, 10% ethanol, 30% aqueous phosphate buffer (pH 8.0) was estimated from the degradation data for 2-CIDDA at 70°C ( $k_{obs}$  of 7.048 × 10<sup>-3</sup> day<sup>-1</sup>) based on data collected over 59 days) and 90°C ( $k_{obs}$  of 9.168 × 10<sup>-2</sup> day<sup>-1</sup>, based on data collected over three half-lives). No degradation of 2-CIDDA was noted at 37 and 50°C over 87 days. Based on this estimated value of the activation energy, the  $t_{1/2}$  value of the hydrolysis of 2-CIDDA in this solvent at room temperature was estimated to be  $\approx 226$  years, and the shelf-life,  $t_{98\%}$ ,  $\approx 6.6$  years.

The energy of activation for the hydrolysis of 2-CIDDA in the 40% propylene glycol, 10% ethanol, 50% aqueous phosphate buffer (pH 8.0) solvent was estimated to be 29.3 kcal/mol based on the data obtained at 70°C ( $k_{obs}$  of 1.561 ×  $10^{-2}$  day<sup>-1</sup>, based on data collected over 87 days) and 90°C ( $k_{obs}$  of 1.67 × 10<sup>-1</sup> day<sup>-1</sup>, based on data collected over three half-lives). The  $t_{1/2}$  at 25°C was estimated to be 82 years. Again no degradation was noted at  $37^{\circ}C$  and  $\approx 5\%$  degradation was noted at 50°C over 87 days. A shelf-life of greater than 2 years,  $t_{98\%}$  of  $\approx 2.4$ years, can be estimated. Data collection for the 37 and 50°C studies is ongoing and will provide more definitive information on the long-term stability of these prototype dosage forms.

In summary, 2-CIDDA appears to degrade via an identical mechanism and at comparable rates to 2',3'-dideoxyadenosine. Prototype formulations, using a mixed solvent approach, are estimated to have shelf-lives of greater than 2 years, the shelf-lives being determined by the expected precipitation times of 2-chloroadenine, the principle degradation product of 2-CIDDA in the pH range 1–10.5 rather than the time for 10% degradation of 2-CIDDA.

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